

# TRUMP MACHINERY

## GANG TYPE CNC LATHE



**Good performance**

**Stability**

**accuracy**

**Good**

**Best**

**High**

## MACHINE SPECIFICATIONS (S-25L CNC)

Model/Specification	S-25L Gang Type Tooling System
Swing over saddle	19.7"
Spindle Specification	4"(inch)
Spindle Motor	3HP
Spindle Speed	50-6000rpm
Collet chuck size	1"
Max.Machining Dia	1"
4"3 Jaws hydarulic chuck	4.3"
Max.bar capacity	1"
Max.turning length	4.7"
Max longitudinal (X-axis)	7.8"
Max cross travel (Z-axis)	6.2"
Rapid traverse rate (X/Z)	640ipm
Servo motor (X-axis)	0.4KW
Servo motor (Z-axis)	0.4KW
O.D.Tool	5/8"
I.D.Tool	5/8"
Coolant Pump Motor	1/4HP
Oil Tank	20L
Hydraulic Motor	1HP
Machine Dimension	44"x63"x62"
Machine weight	3000lbs

### Standard Accessories

model 25 collet chuck	1 pc
O.D.Tool holder	2pcs
I.D.Tool holder	2pcs
Foot chuck switch	1 pc
Working light	1 pc
Coolant device	1set
Leveling bolts and pads	4pcs
Tools and tool box	1set

### OPTION ACCESSORIES

4" 3 Jaws hydarulic chuck
Chip conveyer
Voltage stabilizer(10KVA)
Voltage stabilizer+Transformer(10KVA)
Bar feeder

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